HOPPE Profile Cylinders
Rekeying Instructions

Introduction

- Rekeying should be done by a qualified locksmith.
- Cylinder designs vary. HOPPE supplies CES brand cylinders and non-logo cylinders.
- Cylinders feature Schlage® SC1 keyways and may be rekeyed using Schlage® rekey kits.
- Cylinders should be rekeyed to an existing Schlage® key whenever possible.
- The HOPPE key gauge measures key cuts 1 through 9 the same as a Schlage® key gauge.

Recommended Tools and Accessories

- REMOVAL TOOL for PLASTIC INSERT
- 2 mm or 5/64" HEX WRENCH (for use with non-logo cylinders)
- PLASTIC INSERT Part Number 8771719 (for use with CES cylinders)
- KEY GAUGE Not offered by HOPPE
- HOPPE REKEY KITS
  - Schlage® Pins, 30 cyl. capacity - Part Number 3459001
  - CES Pins, 10 cyl. capacity - Part Number 8785243

Steps to Rekey

1. Remove PLASTIC INSERT using REMOVAL TOOL as shown and tap out PINS and SPRINGS

OR

2. Remove one SET SCREW at a time using 2 mm HEX WRENCH as shown and tap out PINS and SPRING

3. Insert desired CORE PIN into the appropriate cylinder pin hole.
   - Note: for cylinder designs featuring six pin holes, the innermost hole (furthest from the key face) is left blank.
   - Insert HOUSING PIN
   - Insert SPRING
   - Repeat until all PINS have been replaced and install PLASTIC INSERT OR install SET SCREW and repeat until all PINS have been replaced.

Plastic Plug
Springs
Housing (Top) Pins
Core (Bottom) Pins

Set Screws
Spring
Housing (Top) Pins
Core (Bottom) Pins

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