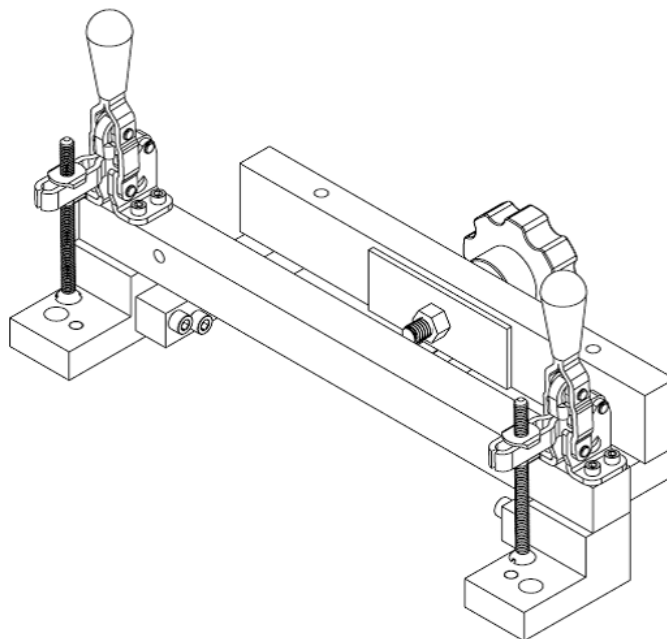
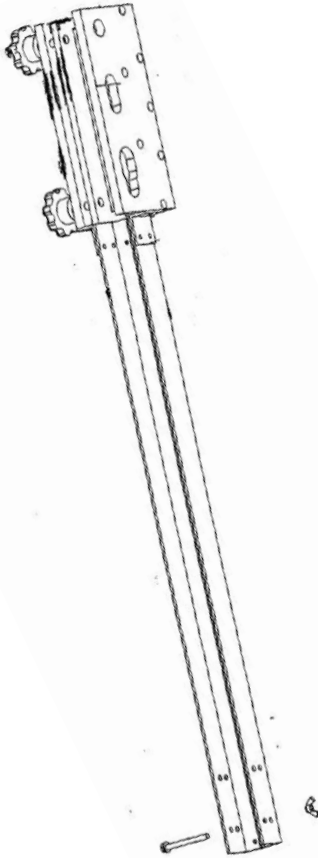


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Frequently Asked Questions

Are instructions provided?

Yes, instructions are supplied with each Router and each Jig Kit. A Video CD is supplied with the Sash Jig System (45mm or 60mm). A DVD is provided with the Sidelite Jig System.

Can I prepare my door for any HLS Multipoint Lock with the Jig Kit?

No, the Jig Kits are designed for Tongue, Shootbolt or Tongue+Shootbolt locking systems for 1-3/4" or 2 1/4" centered thick doors. Contact HOPPE Customer Service for alternate Jig configurations. See pages 5 & 7.

Can I prepare a 2-1/4" thick swing door for Multipoint Locks?

Yes, the Handle/Mortise Jig Kit and Templates for 2-1/4" doors are required. The Eurogroove must be centered on the edge of the door. See pages 6 & 7.

Can I use my own fixed Eurogroove Router?

No, the router in this catalog comes assembled with an adjustable fixture that is designed specifically for the router

Can I use my own Plunge Router?

Yes, but there are two important considerations when using your own router. One, your router must be capable of achieving the appropriate depth of cut for the lock case mortise. Two, the proper collar and nut must be fitted to your router to accurately trace the route defined by the various templates supplied with the Jig Kit.

Frame Jig System for 1 3/4” thick doors

Basic Kit for Frame Jig System for tongue strikes that come to the edge of the frame

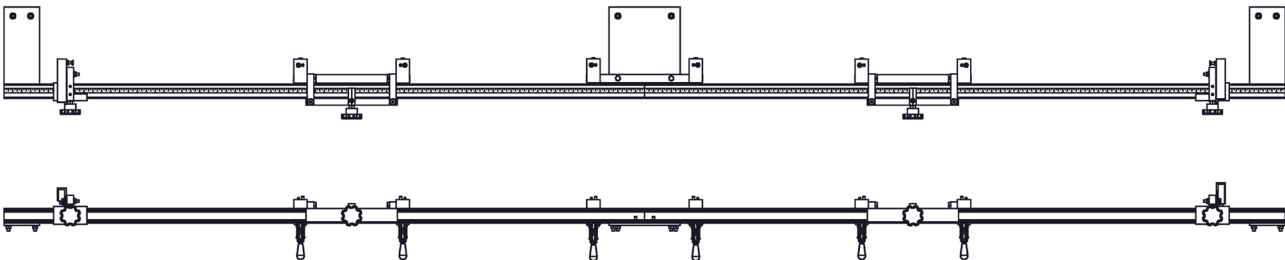
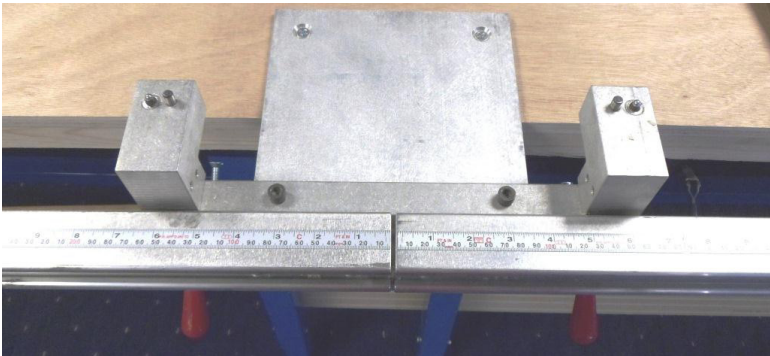
P/N 2023741 Jig for 1 3/4” Thick doors

Includes the following parts.

P/N	Description	Description 2	Qty
1997463	JAMB FIXTURE	JAMB FIXTURE	1
1984611	TEMPLATE LATCH PLATE	HLS9000 1.75	1
1984620	TEMPLATE LATCH PLATE DUST CAP	HLS9000 1.75	1
1984638	TEMPLATE LATCH PLATE POCKETS	HLS9000 1.75	1
1984646	TEMPLATE TONGUE PLATE	HLS9000 1.75	2
1985251	TEMPLATE TONGUE PLATE DUST CAP	HLS9000 1.75	2
1985260	TEMPLATE TONGUE PLATE POCKET	HLS9000 1.75	2
3665471	TEMPLATE SHOOT BOLT	HLS9000 1.75	1
3665489	TEMPLATE SHOOT BOLT POCKET	HLS9000 1.75	1
2021155	INSTRUCTIONS FRAME PREP	FRAME PREPARATION SYSTEM	1

P/N 1997463

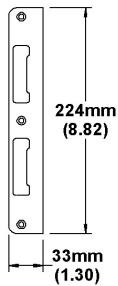
For other product lines like the Sidelite, pieces may need to be added to this base jig. This is used in the HLS9000, HLS7 and Sidelite plus the HLS One.



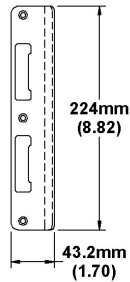
Templates for 1 3/4" thick doors

Latch & Deadbolt Strikes

Templates for Latch & Deadbolt Strikes below

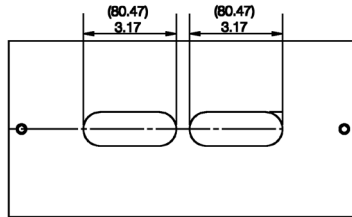


p7012011e005

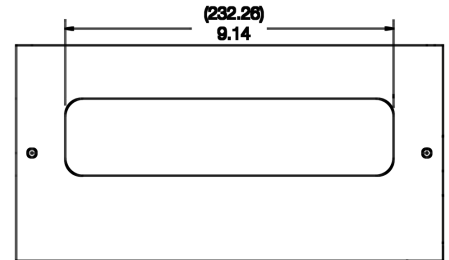


p7012011e019

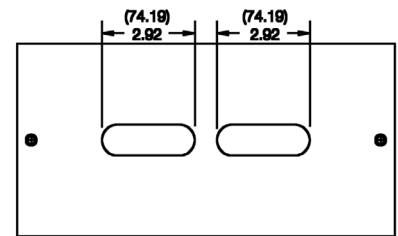
P/N 1984620
For Latch &
Deadbolt
Dust Caps



P/N 1984611
For Latch &
Deadbolt
Plate

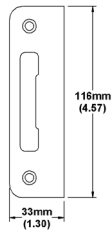


P/N 1984638
For Latch &
Deadbolt
Dust Cap
Pockets

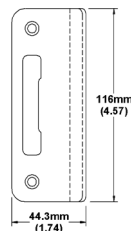


Tongue Strikes

Templates for Tongue Strikes below

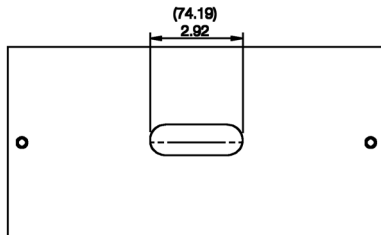


p7012008e007

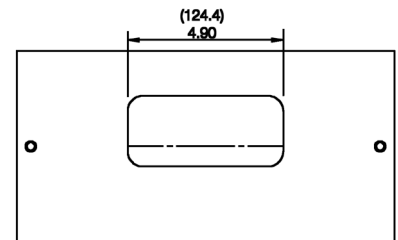


p7012008e009

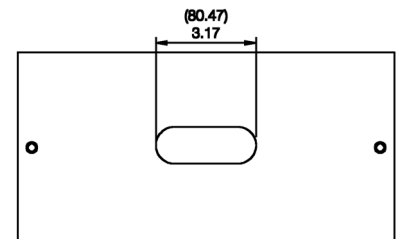
P/N 1985251
For Tongue
Dust Caps



P/N 1984646
For Tongue
Plate

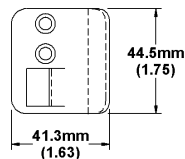


P/N 1985260
For Tongue
Dust Cap
Pockets

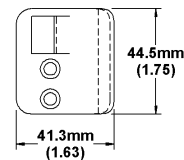


Shootbolt Strikes

Templates for Shootbolt Strikes below

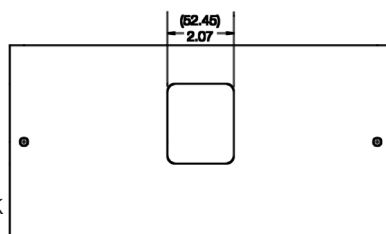


p7012010e037

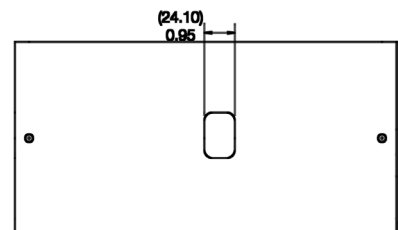


p7012010e038

P/N 3665471
For Shootbolt
Plate for
Strike above
for 1 3/4" thick
door



P/N 3665489
For Shootbolt
Dust Cap
Pocket for
use with P/N
3665471



Sash Jig System for 45mm Backset Gear

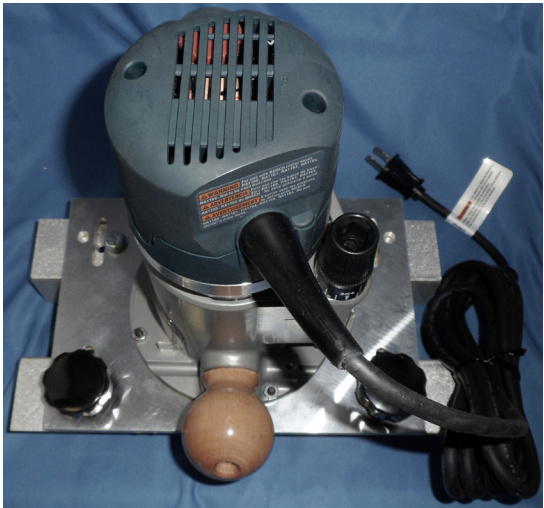
Basic Kit for Sash Jig System for 1 3/4” thick door

P/N 2023716 Jig for 45mm Backset Gear

Includes the following parts.

P/N	Description	Description2 Line 2	Qty
1975301	MOD STYLIZER 2HP BOSCH ROUTER	FOR 1.75 AND 2.25 DOORS 110V	1
1975310	BIT EUROGROOVE 1975310	1/2 BIT CARBIDE TIP STEPPED	1
1980565	PLUNGE ROUTER W/ ACCESSORIES	PORTER CABLE 2HP PLUNGE ROUTER	1
1997471	BIT PLUNGE ROUTER 1/2 x 5-1/2	FOR53486 CARB TIPPED 2-FLUTE	1
2021121	INSTRUCTION SHEETS	HLS9000SWD SB PREP ED1 3 75	1
2021139	INSTRUCTION SHEETS	HLS9000SWD SASH PREP ED1 3 75	1
2021147	INSTRUCTION SHEETS	HLS9000SWD EUR PREP ED1 2 75	1
2021163	INSTRUCTION SHEETS	HLS9000SWD SASH PREP ED1 CD	1
2697913	LOCK FIXTURE MORTISE & HANDLE	45 HLS9000 1.75	1

P/N 1975301
Router



P/N 1975310
Router Bit



P/N 1980565
Plunge Router



Collar Included
with Plunge
Router
**Not sold
Seperately**



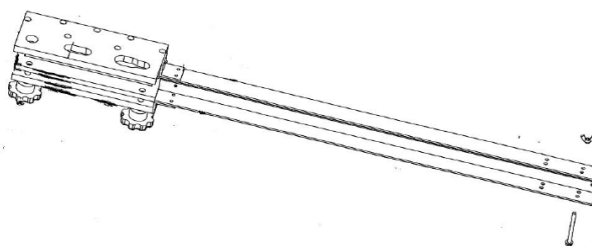
Collar Nut
Included with
Plunge Router
**Not sold
Seperately**



P/N 1997471
Plunge Router
Bit **Included
with Plunge
Router**



P/N 2697913
Lock Fixture Mortise
and Handle for 45mm
backset gear for a
1 3/4" thick door.





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